

TexSton Frascati-SuedeStone™ Interior Plaster Finish

Frascati™ is a multiple effects decorative coating. A tintable, sandable, white based paste plaster for use on interior surfaces to obtain different textures. A wonderful base coat for washes, glazes and Veneciano™. Apply with trowels or spatulas at packaging consistency. Thins with water or acrylic paint. Used for interior residential and commercial decoration.

Basic Use: Use Frascati as a plaster finish coat for interior walls, ceilings, and special decorative features. It can be applied over most high-quality plaster and gypsum board bases or other smooth substrates.

Composition: Frascati comes in a white, tintable premixed paste.

Polymer Admixtures: Acrylic polymers in Frascati improve the product's workability and durability.

Marble Dust: Finely ground, white marble flour gives body and substance to Frascati. A Frascati finish not only looks like fine marble, it actually does have a marble finish.

Ground Dolomite: Finely ground dolomite

Rheological Admixtures: Added to enhance the creamy consistency and workability of Frascati mixes.

Colors: Frascati™ is inventoried in a tintable base that can be custom colored to meet design requirements. Pick a color from any leading paint manufacturer, or send us a swatch of the fabric, tile or stone you are using and we will match it.

Colorants: Tint with high-quality, water-based, fade-resistant, paint-grade universal colorants. Colorants can be factory-mixed or added at jobsite.

Paint: Tint with acrylic paint. Use 4:1 ratio.

Sizes and Coverage: Allow one kilogram of Frascati for each 14-18 square feet of coverage. It is available in recyclable plastic buckets in the following sizes:

5 kg (11 lbs., approximately 1 gallon).

25 kg (55 lbs., approximately 5 gallons).

Limitations: For interior use only.

TECHNICAL DATA**Applicable Standards:**

Frascati™ is produced in a facility certified under ISO 9002 – *Quality Systems – Model for Quality Assurance in Production, Installation and Servicing.*

INSTALLATION**Substrates:**

Gypsum Drywall: Drywall shall be taped and then sanded or floated. Provide Level Three or Four surface in accordance with Gypsum Association's GA-214 - *Recommended Levels of Gypsum Board Finish* to assure that substrate defects are not visible through plaster.

Other Substrates: With the appropriate primers/sealers, Frascati™ may be applied over wood, glass, metal, and other smooth, cohesive substrates.

Trim and Fasteners: At wet areas, use corrosion-resistant materials for expansion and control joints, corner beads, flashings and other trim and fasteners.

Existing Substrates: Remove deteriorated substrates and patch in acceptable manner. Glossy surfaces and oil-based paints should be lightly sanded. Wash with trisodium phosphate diluted as indicated on product label. Rinse, neutralize and wipe dry.

Absorbent Surfaces: Use latex sealer.

Preparatory Work:

Masking: Mask and protect adjacent surfaces.

Prime: Prime substrates to assure that surfaces have uniform absorption. Use TexSton primer of type compatible with substrate.

Mixing: Mix Frascati to assure colorants are uniformly dispersed. If necessary, dilute with small amount of clean, potable water. Mix with clean tools and protect against entry of dust and debris into container.

General:

Use stainless steel trowels, spatulas, brushes or rollers of types required to produce intended results. TexSton offers a full complement of specialty plaster tools.

Many creative finishes can be produced with Frascati. Consider the following a starting point for your imagination.

Skim Coat: Trowel apply thin skim coat of ***Frascati*** to cover substrate.

For a smooth finish, the skim coat should be allowed to dry completely and should, if necessary, be sanded to remove high points. Clean with dry rag and wipe with damp rag to remove dust.

For an Old-World patina or other special effects, however, ridges, streaks, and chatters in the skim coat can be retained.

Top Coat: View large-size samples to clarify differences in appearance.

Two Tone Technique: Apply 2nd coat of TexSton Frascati over the whole surface, allow to set. Add lacings of 2nd color to create highlights. Add fine textures by burnishing with trowel while still damp.

Suede Technique: Dilute and roll on first coat. Let dry. Trowel on second coat. Let dry. Apply flat acrylic wax. Let dry. Glaze.

Light Texture Finish: Apply Frascati with trowel. Use a loop “texture” roller to create texture. Let set. When Frascati is “tack free” smooth lightly with trowel.

Polished Cloudy Finish: Apply Frascati with trowel. Use a loop “texture” roller to create texture. Let set and smooth lightly. Apply Veneciano (same tint formula as Frascati, so the Veneciano will be lighter). Burnish.

Custom Finishes: Rather than trying to describe the specific technique to be used to achieve a custom finish, it is usually more convenient to specify an approved sample board or mock-up as a standard to be matched for a project. Contact TexSton for help developing custom finishes.

Stencils: Stencils can be used to create additional ornamental treatments. Applying stencils on top of final layer gives it full relief and prominence. Applying it before final layer gives an embossed or antiqued expression as stencil telegraphs through the finish material. Use precut plastic sheets to create stencils.

Color Wash: Use TexSton Glaze, a water-based glazing liquid, Allow Frascati to dry fully before color washing.

Wax: Wax provides sheen and enhances polished look of Frascati. Wax is not recommended for wet locations. For special effects, colorants can be blended into wax prior to application. Use TexSton Acrylic Wax or high-quality, paste-type furniture wax.

Allow Frascati to dry 12 hours before waxing. Apply thin layer of wax using spatula or trowel and work into surface. Remove excess wax. Surface can be buffed to obtain a uniform sheen, or marks left by trowel or spatula can be left to continue process of building-up patches.

Sealer: Sealer provides added protection for wet locations. Use TexSton sealer of type compatible with substrate

Allow Frascati to dry 12 hours to overnight, depending on film thickness, before applying sealer. Apply according to sealer manufacturer's instructions. Protect against overspray. Apply two coats; allow first coat to dry one hour before applying second coat. Excess sealer can form a white residue if not removed promptly after application of second coat.

Clean-Up: Remove masking. Use hot water for application equipment. Do not dispose of any product in sewers, waterways or municipal garbage. Allow waste product to harden before disposal. If liquid disposal is necessary, contact your local municipality or paint store for instructions.

Precautions:

Delivery, Storage and Handling: Protect materials from direct sun. Deliver in manufacturer's unopened packages and store in dark and dry place at between 45 and 95 degrees F. Use OSHA compliant eye protection. Wear a respirator when sanding or scraping. Provide well-ventilated work areas. Avoid prolonged skin contact. Do not apply when temperature is less than 45 degrees F or more than 95 degrees F. Keep away from children. Use within six months after purchase. See MSDS and product label.

Appearance Tolerances: Appearance may vary depending upon application and field conditions. Color cards and product samples represent approximate colors and textures only. Final approval should be based on contractor-prepared samples or mock-ups showing actual materials and workmanship proposed for use. Like all exposed plaster finishes, mottling and variations in hue and appearance are normal and a part of Frascati's aesthetic appeal.

AVAILABILITY AND COST

Availability: TexSton products are available from distributors throughout North America. Contact TexSton or visit the website for referrals to local sources.

Cost: Contact distributors for pricing information.

WARRANTY

TexSton expressly warrants its products to be fit for the ordinary purpose for which they are intended for a period of five years from date of installation when applied and used in accordance with manufacturer's instructions within six months of purchase.

TexSton's liability under this warranty is limited to the replacement of products found to be defective or to the refund of purchase price to original purchaser. TexSton reserves the right to require proof of purchase and to inspect installations prior to resolving claims made under this warranty. This limited warranty is exclusive and in lieu of all other warranties either written, oral or implied, and expressly excludes liability for consequential damages.

MAINTENANCE

Cleaning: Remove dust and loose dirt from surface, then wipe with a clean damp cloth. When necessary, surfaces may be cleaned with mild detergents or proprietary cleaning agents together with gentle scrubbing or low-pressure water washing. Mineral spirits or acetone can also be used; observe proper safety procedures when using solvents. Clean vertical surfaces from the bottom up. Wipe off cleaning agents with a damp rag followed, if necessary, by a dry rag. Test cleaning products and techniques in an inconspicuous location before proceeding and comply with manufacturer's instructions.

Blemishes: In many instances, scratches, scuff marks and stains that do not respond to ordinary cleaning techniques may be removed by lightly sanding the surface with 1000-grit sandpaper or the finest steel wool. Tests should be performed in inconspicuous locations before proceeding. Re-apply wax or sealer, if required, to sanded areas.

TECHNICAL SERVICES

Design: TexSton and many of its distributors are ready to assist designers with color matching and custom color development services; color chips and sample boards are available. Our master craftsmen are also available to help develop special textures and aesthetic effects and to provide assistance with specification development.

Training: The ultimate quality and beauty of TexSton finishes depend upon the skill of the installers who apply them. While Veneciano is simple enough that any skilled finish contractor can learn to apply it, we also conduct rigorous training programs that enable us to certify master craftsmen. Classes can be conducted in the TexSton studio, at a distributor's or contractor's location, or on a job site.

Installation: When specified for large or complex projects, TexSton can provide master craftsmen to assist local applicator crews.

ADDITIONAL INFORMATION

Material Safety Data Sheet
Contractor Application Tips
Instruction on Product Label
Color Charts and Samples
Guide Specification



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